

7506 Lever Valve Service

1. Unscrew lever knob.
2. Remove rubber cover.
3. Remove pin by pushing carefully from one side noting position of spring.
4. Remove lever and spring with care.
5. With special tool, unscrew cartridge.
6. Invert valve to remove cartridge assembly completely.
7. Check filter for cleanliness. Either replace or clean in an ultrasonic cleaner.
8. Push filter out with a flat faced punch.
9. With valve inverted replace with new cartridge completely, ensuring it is assembled as drawing.
10. Tighten up with special tool.
11. Line up lever ensuring large flat is against the piston and put spring in place making sure holes line up.
12. Insert pin and push in until flush in the groove.
13. Replace rubber cover ensuring it fits into both the top and bottom grooves.
14. Screw lever knob back into place. Valve is ready for use.

If in doubt please ask us first. We are here to help you.



Undersea Centre Ltd
SERVING THE DIVING INDUSTRY SINCE 1974

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